



# CERTIFICATE



Welding of railway vehicles and  
components according to EN 15085-2:2020

240110.SCT

SteelCERT GmbH hereby certifies that the welding company

**Plasser UK Ltd.**  
**Manor Road, West Ealing**  
**W13 0PP London**  
**United Kingdom**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity M, S**

in the range indicated in the annex.

validity: 2023-12-20 until 2024-12-09

Lassnitzhöhe bei Graz, 2024-01-24  
Place and date of issue

Lead auditor: Dipl.-HTL-Ing. FELBER

  
  
Ing. Clemens Hoffer  
Certification body



6587-0737-7976-2052

**Inspection • Testing • Certification Company**  
SteelCERT GmbH, Autal 55, 8301 Lassnitzhoehe, Austria  
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THE CERTIFICATION INSTITUTE

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## Scope of the certificate

240110,SCT

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1	t ≥ 3 mm	FW
135	1.2	t ≥ 3 mm	FW
	1.2	t = 3 - 24 mm	BW

### Area of Application:

- Repair of railway vehicles and their components

### Responsible welding coordinator(s):

Ing. grad. Peter Ruff, Level A [external]

### 1st deputy(ies) of the responsible welding coordinator(s):

-

### Others deputies:

Adrian Staples, Level C

### Remarks:

### Register no.:

SteelCERT/15085/CL1/045/20/1A2

### General provisions:

The General Terms and Conditions of the SteelCERT GmbH apply in the currently valid version.



6587-0131-1976-2052